

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 64899

Wednesday, December 22, 2010 1:33:26 PM

Page 2

Item ID: D2327-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Spacer Bushing

Start Date: 12/22/2010 Start Qty: 20.00

Cust Item ID:

Required Date: 12/30/2010 Req'd Qty: 20.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: *WA*

0.00



Packaging

Memo

0.00

Packaging

*****STOCK IN BASKET CELL*****

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

(20)

SAD
11-01-13

11/01/13

MF

11-01-13

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NOTE: Date & initial all entries

Picklist Print

Wednesday, December 22, 2010 1:33:30 PM

Page 1

Work Order ID: 64899

Parent Item: D2327-1

Parent Item Name: Spacer Bushing



Start Date: 12/22/2010

Required Date: 12/30/2010

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP D05.11.02 Removed 303 SS KJ/EC
IPP Rev:E Removed 303SS JLM

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

M304R0.375

Purchased

No

100

f

20.9085

0.1771

3.728421



304 ROUND BAR 0.375



55 11/1/11

Location

Loc Qty

Loc Code

MAT

15.5685

111323

0

114467

5.1

114676

1.1

115180

1.7

115334

7.6685

MAT029

5.34

113325

3.85

114356

1.49

M 116555

3.728421

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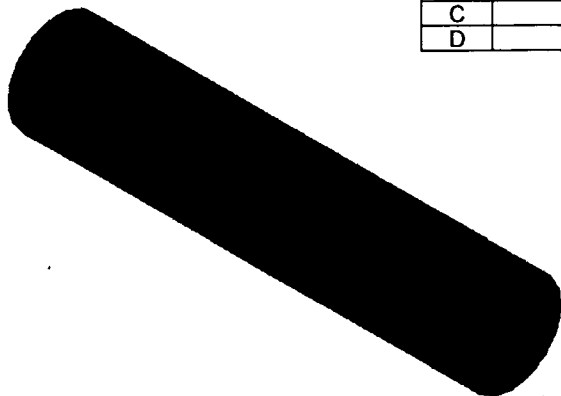
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

DART

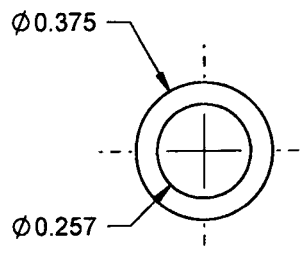
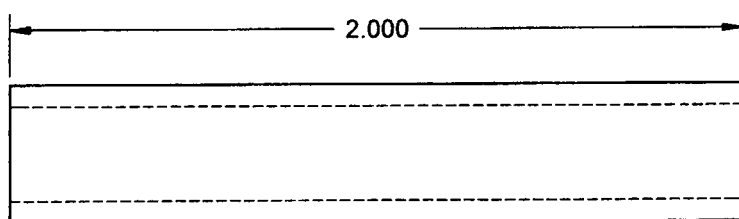
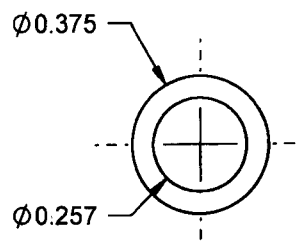
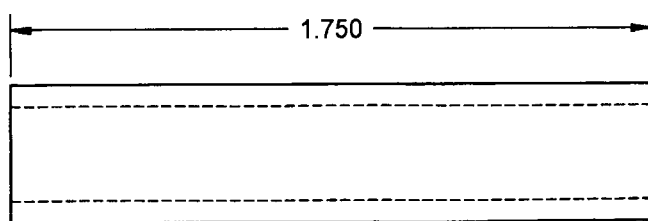
| DESIGN BW | DRAWN BY CB | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
|------------------|-------------------------|---|------------------------|
| CHECKED LE | APPROVED H | DRAWING NO. D2327 | REV. D SHEET 1 OF 1 |
| DATE 06.10.12 | TITLE SPACER BUSHING | | SCALE 2:1 |
| REV | DATE | DESCRIPTION | |
| A | 94.12.17 | NEW ISSUE | |
| B | 95.12.06 | LENGTH CHANGE | |
| C | 03.05.13 | 303 SS SPEC ADDED | |
| D | 06.10.12 | REMOVE 303 SS MATERIAL | |



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 64899 2/10/12-22

RELEASED

06.11.14

**D2327-1 SPACER BUSHING****D2327-3 SPACER BUSHING****NOTES:**

- 1) MATERIAL: AISI 304/316 SS, Ø0.375, 0.065 WALL SEAMLESS ROUND TUBING
(REF. DART SPEC M304TR0.375W.065)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX

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